Heavy Machine Tools Cutting Devices - HSS Drills



Speedy Effortless Tool Heavy Machine Tools' Cutting
Devices for high accuracy and
precision performance Turning,
Deep Hole Drilling, Centre Drilling
and Concrete Drilling.



HSS Straight Shank Drills

Standard straight shank ground flute drill for general purpose application on Steel and Cast steel, alloyed and non-alloyed, Grey cast iron, German silver steel, Graphite, etc.

- Jobbers Series
- Stub Series
- Long Series
- Extra Long Series



Double Ended Drills

These drills have flute and split point on both ends and have a solid centre shank for chucking.



HSS Taper Shank Drills

Standard taper shank drill for general purpose application on Steel and Cast steel, Grey cast iron, German silver steel, Graphite, etc.

- Standard Series
- Long Series
- Extra Long Series



HSS Tool Bits

They are manufactured from high quality High speed steel bars. They undergo Cryogenic heat treatment process to allow full conversion into martensite and attain stress free structure.



HSS Centre Drills

HSS centre drills are manufactured in two types.

Type A - for centre holes without

protecting chamfers.

Type B - for centre holes with

protecting chamfers.



Masonry Drills

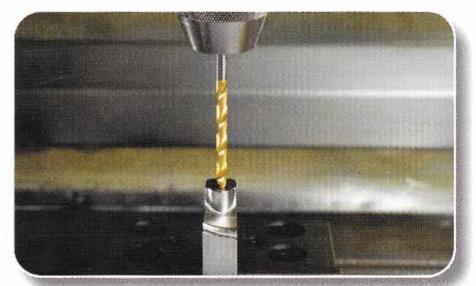
JK Masonry drills are available in three category - Normal: is meant for use on bricks, Concrete and other general applications. Premium: is meant for use on hardner materials like Marbles and similar applications. Super Granit: is specifically meant for Granites.



Silver & Deming Drills

These drills have reduced shank and are used for drilling holes larger than the capacity of a 1/4" or 3/8" or 1/2" drill chuck.

Solid Carbide Drills



Speedy Effortless Tool -Solid Carbide Tools for application in Automobile, Marine, Railway, Pumps, Defense, Aviation, etc.



Jobber Drills as per DIN 338*



High Performance Drills as per DIN 6537 (L)**



Stub Drills as per DIN 6539*



Internal Coolant as per DIN 6537**



High Performance Drills as per DIN 6537**



Internal Coolant as per DIN 6537 (K)**



High Performance Drills as per DIN 6537 (K)**



Internal Coolant as per DIN 6537 (L)**

- Run out of the product is controlled in 8 microns
- · Premium class raw material used to manufacture the drills
- · Spl geometry to perform better

- * Available in : Uncoated, TiN, TiAlN, JK'X'DLP
- ** Available in : TiAlN, JK'X'DLP